

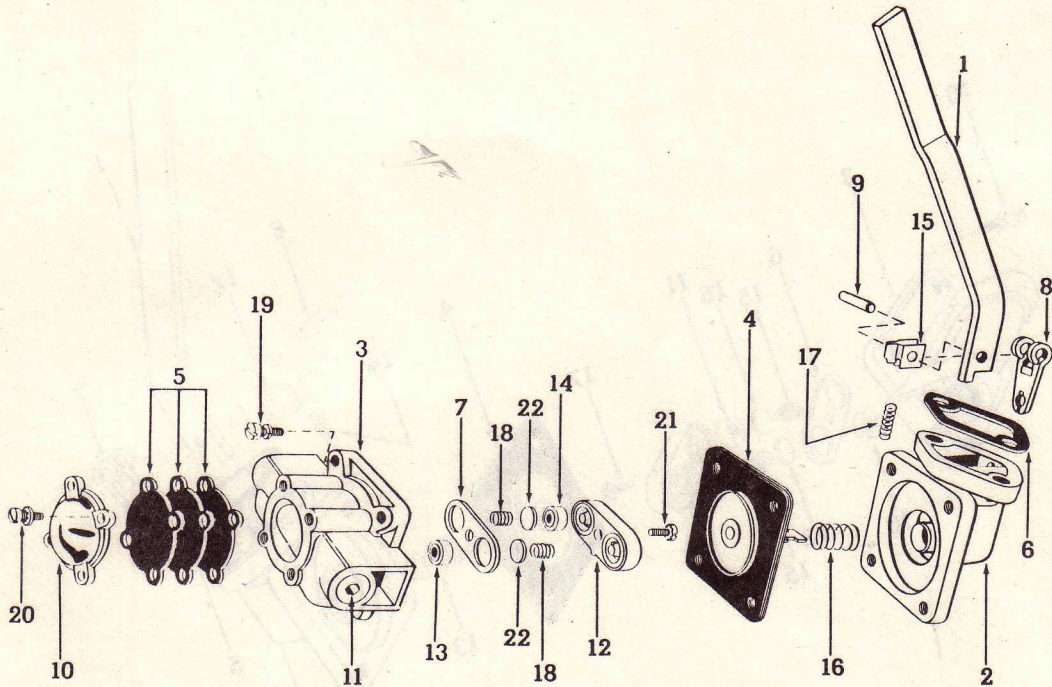


CLINTON ENGINES

SECTION III, DIV. O
 Issued February, 1959
 Revised August, 1965

FUEL PUMP

Fuel Pump Ass'y No.	Fuel Pump Ass'y No.	Fuel Pump Ass'y No.
220-24 (16419)	220-27 (90714)	220-148-500



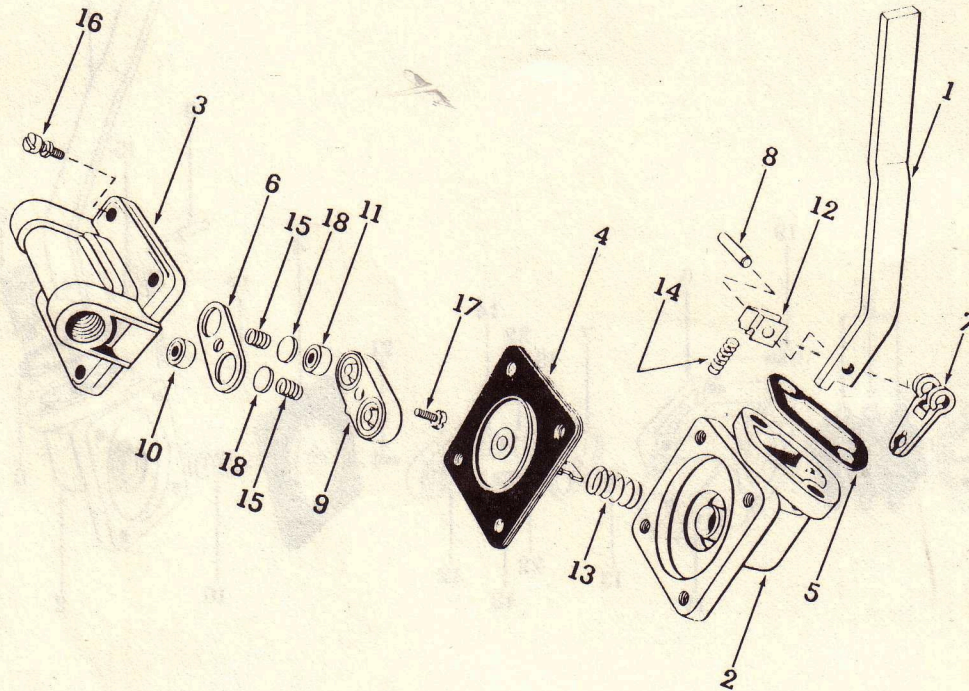
Ref. No.	Part Number	Description	220-24 (16419)	220-27 (90714)	220-148-500
1	157-228	ARM - Rocker -----	1	1	1
2	26-342	BODY -----	1	1	1
3	45-165	COVER - Top -----	1	1	1
4	220-50-500	*DIAPHRAGM ASS'Y -----	1	1	1
5	220-51	DIAPHRAGM - Pulsator (3 pcs.) -----	1	1	1
6	94-6	*GASKET - Mounting -----	1	1	1
7	94-234	*GASKET - Valve -----	1	1	1
	220-150	KIT - Diaphragm Repair -----	1	1	1
8	159-70	LINKAGE -----	1	1	1
9	203-87	PIN - Rocker Arm -----	1	1	1
10	215-297	PLATE - Cover -----	1	1	1
11	216-49	PLUG - Pipe -----	2	2	2
12	232-53	RETAINER - Valve -----	1	1	1
13	293-82	SEAT - Valve (Head) -----	1	1	1
14	293-81	SEAT - Valve (Retainer) -----	1	1	1
15	81-66	SPRING CLIP - Rocker Arm -----	1	1	1
16	263-154	*SPRING - Diaphragm -----	1	1	1
17	263-155	SPRING - Rocker Arm -----	1	1	1
18	263-153	*SPRING - Valve -----	2	2	2
19	258-453-500	SCREW & L'WASHER ASS'Y - Cover Plate -----	4	4	4
20	258-452-500	SCREW & L'WASHER ASS'Y - Top Cover -----	4	4	4
21	258-451-500	SCREW & L'WASHER ASS'Y - Valve Retainer -----	1	1	1
22	293-80	*VALVE -----	2	2	2

*Indicates Parts Included in 220-150 Repair Kit.



FUEL PUMP

Fuel Pump Ass'y No.	Fuel Pump Ass'y No.
220-23-500 (12080) 220-26-500	220-25 220-143-500



Ref. No.	Part Number	Description	220-23-500 (12080)	220-26-500	220-25	220-143-500
1	157-229	ARM - Rocker -----	1	1		
	157-8	ARM - Rocker -----			1	
	157-373	ARM - Rocker -----				1
2	26-342	BODY -----	1	1	1	1
3	45-166	COVER - Top -----	1	1	1	1
4	220-50-500	*DIAPHRAGM ASS'Y -----	1	1	1	1
5	94-6	*GASKET - Mounting -----	1	1	1	1
6	94-234	*GASKET - Valve -----	1	1	1	1
	220-157	KIT - Diaphragm Repair -----	1	1	1	1
7	159-70	LINKAGE -----	1	1	1	1
8	203-87	PIN - Rocker Arm -----	1	1	1	1
9	232-53	RETAINER - Valve -----	1	1	1	1
10	293-82	SEAT - Valve (Head) -----	1	1	1	1
11	293-81	SEAT - Valve (Retainer) -----	1	1	1	1
12	81-66	SPRING CLIP - Rocker Arm -----	1	1	1	1
13	263-152	*SPRING - Diaphragm -----	1	1	1	1
14	263-155	SPRING - Rocker Arm -----	1	1	1	1
15	263-153	*SPRING - Valve -----	2	2	2	2
16	258-452-500	SCREW & L'WASHER ASS'Y - Top Cover -----	4	4	4	4
17	258-451-500	SCREW & L'WASHER ASS'Y - Valve Retainer -----	1	1	1	1
18	293-80	*VALVE -----	2	2	2	2

*Indicates Parts Included in 220-157 Repair Kit.