



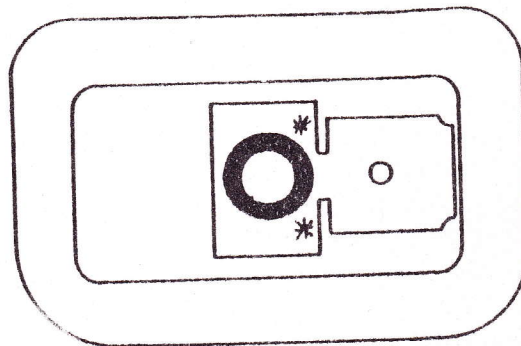
SERVICE BULLETIN NO. 13

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NEW AND REDESIGNED REPLACEMENT BREATHERS

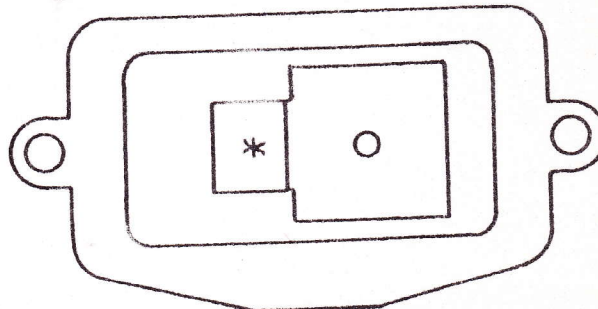
The purpose of a breather is to allow crankcase pressure to escape from the engine and to admit outside air back into the crankcase without bringing dust and dirt in with the fresh air. Failure of the breather to exhaust crankcase pressure could result in blown oil seals or gaskets. A breather valve jammed open because of dirt or foreign material will pump oil out of the engine through the breather. When a breather problem is encountered a breather change is recommended. Breather number 29-32-500 or 29-35-500 should be used to replace the 6330(29-36), 63-54(260-13) and 7150A(29-7-500) where applicable. The 29-32-500 and 29-35-500 breather assemblies are new and completely redesigned to control crankcase pressure.

Used on all models with
center mounting Stud
except 412 & 413 series.



29-35-500

Used on all models with
two mounting Screws.



29-35-500

CLINTON ENGINES CORPORATION

MAQUOKETA, IOWA

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