



# SERVICE BULLETIN 15

Section VIII, Division A  
Service Bulletin  
Issued March 1963

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SUBJECT: WESTERN AUTO SUPPLY COMPANY  
Western Auto Imperial Tiller Model 4XC-6390  
Clinton Engine Model 404-0011-081

## SPECIAL WARRANTY INSTRUCTIONS

FAILURE OF THE ABOVE LISTED ENGINE MODEL, RESULTING FROM OVERSPEEDING, WILL BE COVERED BY WARRANTY, PROVIDING THE FACTORY INSTALLED GOVERNOR SPRING HAS NOT BEEN ALTERED.

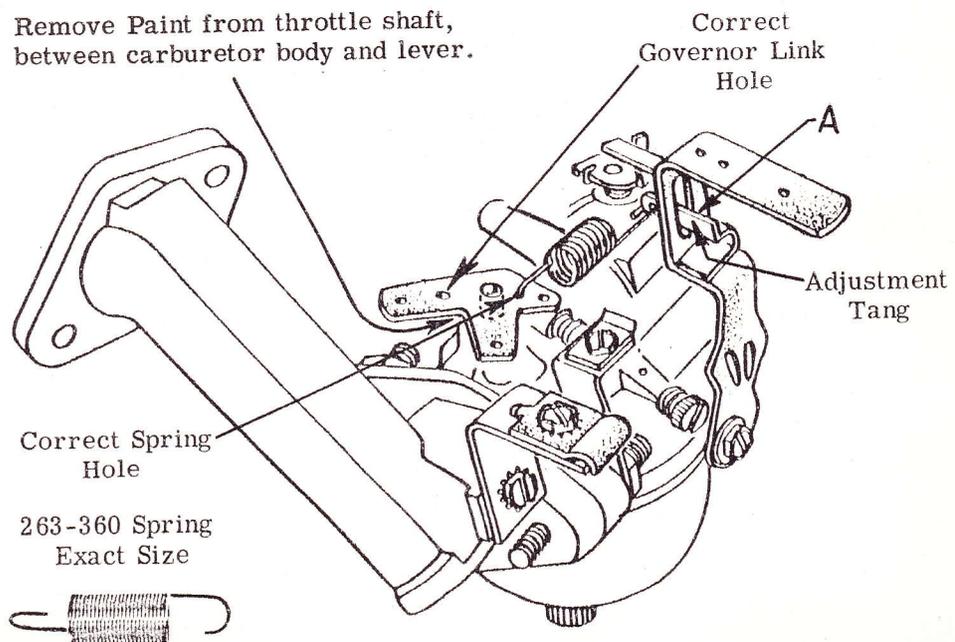
A limited quantity of the above-listed engines (404-0011-081) were shipped from our factory, with governor springs that allowed the no-load operating speed to exceed 3600 R. P. M. In some instances, the spring coils may have been spread apart by factory personnel in an effort to reduce engine speed.

We will credit warranty claims from our Contracted Service Accounts, covering necessary repairs for these engines, as outlined in our Special Warranty Instructions. Refer to Flat Rate allowance (Service Bulletin No. 1) for time and charges.

After completing necessary repairs, check the governor spring for correct length, it should be 1-1/8" long, if distorted, too long or too short, replace with a new Part No. 263-360 Spring. Illustrated below is correct hook up of the spring and the governor link, do not deviate.

Point "A" shows the tang that may be bent to adjust maximum no-load speed to 3,600 RPM. Check remote control cable to allow full choking and engine shut-off.

Excessive paint on throttle shaft may cause it to bind. Remove paint to allow free movement of shaft.



NOTE: Engines used on tiller applications normally do not require maximum operating RPM, therefore, failure of this type should be minor.

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