



SERVICE BULLETIN NO. 17

SEC. VIII, DIV. A
SERVICE BULLETINS
ISSUED SEPTEMBER, 1963

OIL PUMP FAILURE 413 SERIES

A quantity of 413 engines has been built incorporating a plastic Oil Pump. If you encounter any failures on the 413 Series engine using the plastic Oil Pump it will be necessary to install the new Die Cast Oil Pump, Part Number 220-158-500. In doing this it is necessary that the following parts be replaced.

Crankshaft	-----	46-752
Oil Pump	-----	220-158-500
Oil Line	-----	158-422
Camshaft	-----	6-463-500
Base	-----	18-119-500

VARIABLE SPEED KIT 494 - 498 SERIES

A Kit is available for changing the 494 & 498 Series engines from fixed to remote speed control. Order Kit No. 157-414-500. Below are parts necessary for change over illustrated.

