



SERVICE BULLETIN

NO. 96

Sec. VIII, Div. A
Service Bulletin #96
Issued December, 1962

REPLACEMENT OF FUEL TANK ON 426 SERIES ENGINES

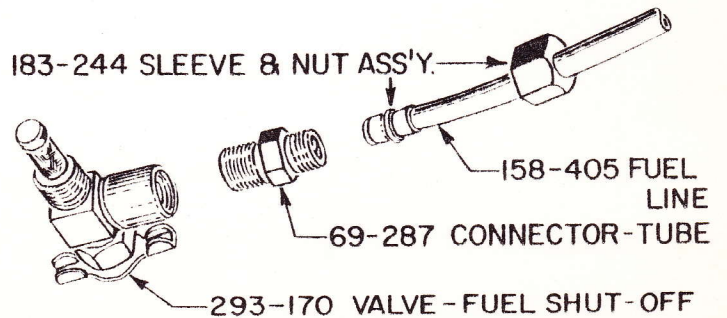
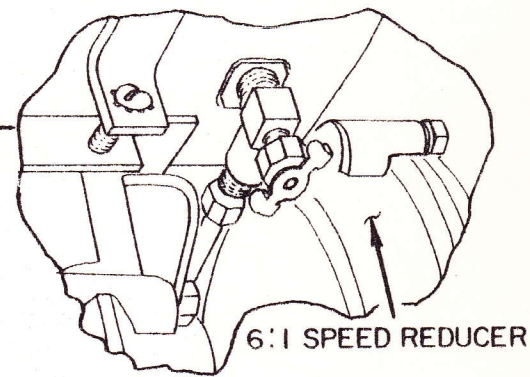
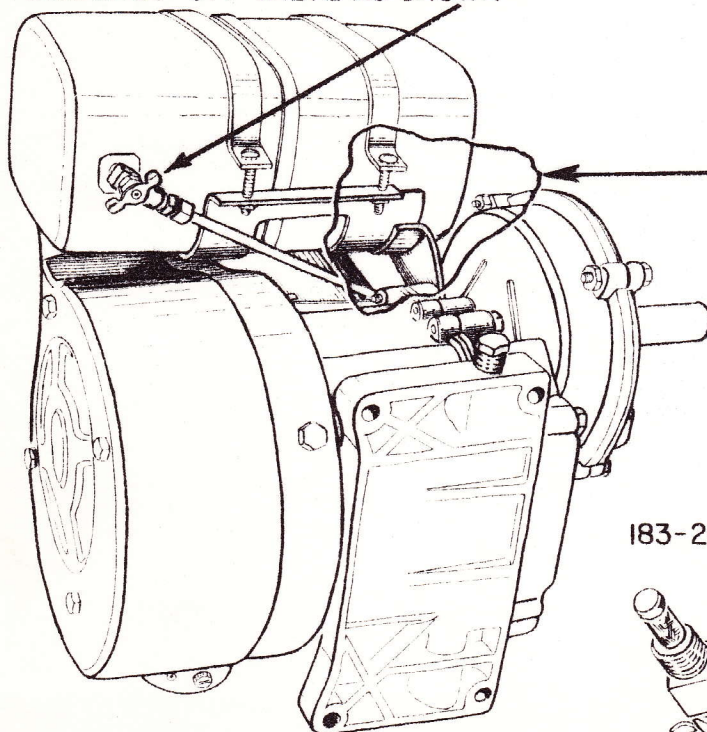
This applies only to 426 series engines with 6 to 1 Gear Reduction Unit. The Position of the Replacement 277-449-5 (See Illustration) Tank varies from the position as originally used in factory assembly as Noted Below.

Originally the fuel shut off valve 293-170 and the fuel tank 277-436-5 was too near the gear reduction unit causing damage to fuel tank and/or fuel shut off valve. The tank has been redesigned, this will require the use of a longer fuel line Part No. 158-405. The fuel shut off valve has been relocated on the replacement tank. Originally it was located opposite the filler neck. It is now directly below the filler neck.

To prevent damage to the fuel tank and shut off valve, use a 277-449 tank, 158-405 fuel line, and two 183-244 sleeve and nut assembly.

277-449-5 TANK ASS'Y-FUEL RELOCATES FUEL SHUT-OFF VALVE AS SHOWN

POSITION OF FUEL SHUT-OFF VALVE WHEN 277-436-5 TANK ASS'Y. WAS INSTALLED AT THE FACTORY.



426 SERIES ENGINE